

Continental Device India Pvt. Limited An IATF 16949, ISO9001 and ISO 14001/ISO 45001 Certified Company



# **1500W Transient Voltage Suppressors**

# 1.5KEXXA/CA



DO-201AD Axial Leaded Plastic Package RoHS compliant

# FEATURES:

- 1. Peak power dissipation 1500W @10 x 1000 us Pulse
- 2. Low profile package
- 3. Excellent clamping capability
- 4. Glass passivated junction
- 5. Fast response time: typically less than 1ps from 0 Volts to BV min
- 6. Typical  $I_{\text{R}}$  less than 1uA when  $V_{\text{BR}}$  min above 12V
- 7. IEC 61000-4-2 ESD 30KV(Air), 30KV(Contact)
- 8. ESD protection of data lines in accordance with IEC 61000-4-2
- 9. EFT protection of data lines in accordance with IEC 61000-4-4
- 10.RoHS compliant
- 11.Lead-free finish

12. This product is available in AEC-Q101 Qualified and PPAP Capable also.

**Note:** For AEC-Q101 qualified products, please use suffix -AQ in the part number while ordering.

## **ABSOLUTE MAXIMUM RATINGS** (Ta = 25 °C Unless otherwise specified)

PARAMETER	SYMBOL	VALUE	UNIT
Peak Pulse Power Dissipation on 10/1000 us Waveform (Note 1, FIG.1)	P <sub>PPM</sub>	Min 1500	w
Power Dissipation on Infinite Heat Sink at T <sub>L</sub> =75°C	P <sub>D</sub>	6.5	W
Peak Pulse Current of on 10/1000us Waveform (Note 1, FIG.2)	I <sub>PPM</sub>	See Table 1	А
Peak Forward Surge Current, 8.3ms Single Half Sine-Wave (Note 2)		200	А
Operating Junction Temperature Range	TJ	-55 to +150	°C
Storage Temperature Range	T <sub>STG</sub>	-55 to +150	°C





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#### Maximum Breakdown Breakdown Reverse Reverse Peak Test Clamping Voltage Voltage Leakage **Type Number** Stand-Off Pulse Voltage Current Voltage Min. @I<sub>⊤</sub> Max. @ I<sub>T</sub> Current $@V_{RMW}$ $@I_{PP}$ V<sub>BR MIN</sub>(V) V<sub>BR MAX</sub>(V) $V_{c}(V)$ I<sub>R</sub>(uA) (Uni) (Bi) V<sub>RMW</sub>(V) I<sub>T</sub> (mA) $I_{PP}(A)$ 1.5KE6.8A 1.5KE6.8CA 5.80 6.45 7.14 10 10.5 144.8 1000 1.5KE7.5A 1.5KE7.5CA 6.40 7.13 7.88 134.5 10 11.3 500 7.02 7.79 1.5KE8.2A 1.5KE8.2CA 8.61 10 12.1 125.6 200 1.5KE9.1A 1.5KE9.1CA 7.78 8.65 9.55 1 13.4 113.4 50 9.50 1 1.5KE10A 1.5KE10CA 8.55 10.50 14.5 104.8 10 1.5KE11A 1.5KE11CA 9.40 10.50 11.60 1 15.6 97.4 5 1.5KE12A 1.5KE12CA 10.20 11.40 12.60 1 16.7 91.0 5 12.40 1.5KE13A 1.5KE13CA 11.10 13.70 1 18.2 83.5 1 1.5KE15A 12.80 14.30 1 21.2 1 1.5KE15CA 15.80 71.7 1.5KE16A 1.5KE16CA 13.60 15.20 16.80 1 22.5 67.6 1 15.30 17.10 18.90 1 1.5KE18A 1.5KE18CA 25.2 60.3 1 1.5KE20A 1.5KE20CA 17.10 19.00 21.00 1 27.7 54.9 1 1.5KE22A 1.5KE22CA 18.80 20.90 23.10 1 30.6 49.7 1 1.5KE24CA 1.5KE24A 20.50 22.80 25.20 1 33.2 45.8 1 28.40 1.5KE27A 1.5KE27CA 23.10 25.70 1 37.5 40.5 1 1.5KE30A 1.5KE30CA 25.60 28.50 31.50 1 41.4 36.7 1 1.5KE33A 1.5KE33CA 28.20 31.40 34.70 1 45.7 33.3 1 34.20 37.80 1 1 1.5KE36A 1.5KE36CA 30.80 49.9 30.5 1.5KE39A 53.9 1.5KE39CA 33.30 37.10 41.00 1 28.2 1 1.5KE43A 1.5KE43CA 36.80 40.90 45.20 1 25.6 1 59.3 1.5KE47A 1.5KE47CA 40.20 44.70 49.40 1 64.8 23.5 1 1.5KE51A 1.5KE51CA 43.60 48.50 53.60 1 70.1 21.7 1 1.5KE56A 1.5KE56CA 47.80 53.20 1 77.0 19.7 1 58.80 1.5KE62A 53.00 58.90 1 85.0 17.9 1 1.5KE62CA 65.10 1.5KE68A 1.5KE68CA 58.10 64.60 71.40 1 92.0 16.5 1 71.30 1 1.5KE75A 1.5KE75CA 64.10 78.80 103.0 14.8 1 70.10 77.90 86.10 1 1.5KE82A 1.5KE82CA 113.0 13.5 1 1.5KE91A 1.5KE91CA 77.80 86.50 95.50 1 125.0 12.2 1 95.00 1 1.5KE100A 1.5KE100CA 85.50 105.00 137.0 1 11.1 1.5KE110A 1.5KE110CA 94.00 105.00 116.00 1 152.0 10.0 1 1.5KE120A 1.5KE120CA 102.00 114.00 126.00 1 165.0 9.2 1 124.00 137.00 1 8.5 1 1.5KE130A 1.5KE130CA 111.00 179.0 1.5KE150A 128.00 143.00 158.00 1 207.0 7.3 1 1.5KE150CA 1.5KE160A 1.5KE160CA 136.00 152.00 168.00 1 219.0 6.9 1 1.5KE170A 1.5KE170CA 145.00 162.00 179.00 1 234.0 6.5 1

## ELECTRICAL CHARACTERISTICS at (Ta = 25 °C Unless otherwise specified)





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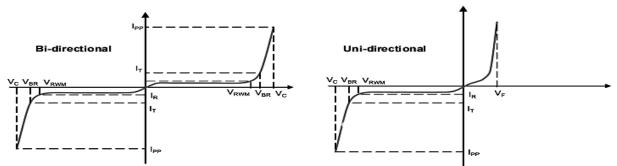
Туре	Number	Reverse Stand-Off Voltage	Breakdown Voltage Min. @I <sub>T</sub>	Breakdown Voltage Max. @ I <sub>T</sub>	Test Current	Maximum Clamping Voltage @I <sub>PP</sub>	Peak Pulse Current	Reverse Leakage @V <sub>RMW</sub>
(Uni)	(Bi)	V <sub>RMW</sub> (V)	V <sub>BR MIN</sub> (V)	V <sub>BR MAX</sub> (V)	l <sub>T</sub> (mA)	V <sub>c</sub> (V)	I <sub>PP</sub> (A)	l <sub>R</sub> (uA)
1.5KE180A	1.5KE180CA	154.00	171.00	189.00	1	246.0	6.2	1
1.5KE200A	1.5KE200CA	171.00	190.00	210.00	1	274.0	5.5	1
1.5KE220A	1.5KE220CA	185.00	209.00	231.00	1	328.0	4.6	1
1.5KE250A	1.5KE250CA	214.00	237.00	263.00	1	344.0	4.4	1
1.5KE300A	1.5KE300CA	256.00	285.00	315.00	1	414.0	3.7	1
1.5KE350A	1.5KE350CA	300.00	332.00	368.00	1	482.0	3.2	1
1.5KE400A	1.5KE400CA	342.00	380.00	420.00	1	548.0	2.8	1
1.5KE440A	1.5KE440CA	376.00	418.00	462.00	1	602.0	2.5	1
1.5KE480A	1.5KE480CA	408.00	456.00	504.00	1	658.0	2.3	1
1.5KE510A	1.5KE510CA	434.00	485.00	535.00	1	698.0	2.2	1
1.5KE530A	1.5KE530CA	451.00	503.50	556.50	1	725.0	2.1	1
1.5KE540A	1.5KE540CA	460.00	513.00	567.00	1	740.0	2.1	1
1.5KE550A	1.5KE550CA	468.00	522.50	577.50	1	760.0	2.0	1
1.5KE600A	1.5KE600CA	512.00	570.00	630.00	1	828.0	1.8	1

# ELECTRICAL CHARACTERISTICS at (Ta = 25 °C Unless otherwise specified)

#### Note:

- 2. Measured on 8.3ms single half sine-wave, or equivalent square wave, for Unidirectional device only. terminal.
- 3. For Bi-directional type having VRWM of 10 Volts and less, the  $I_R$  limit is double
- 4. For parts without A, the  $V_{BR}$  is ± 10% and VC is 5% higher than with A parts.

## **CURVE CHARACTERISTICS**



 $P_{PPM}$ : Peak Pulse Power Dissipation - Max power dissipation

V<sub>RWM</sub>: Reverse Stand-off Voltage - Maximum voltage that can be applied to TVS without operation

- V<sub>BR</sub>: Breakdown Voltage Maximum voltage that flows though the TVS at a specified current (IT)
- V<sub>c</sub>: Clamping Voltage Peak voltage measured across the TVS at a specified IPPM (peak impulse current)
- $I_R$ : Reverse Leakage Current Current measured at  $V_R$
- V<sub>F</sub>: Forward Voltage Drop for Uni-directional

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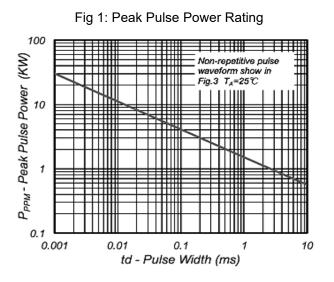
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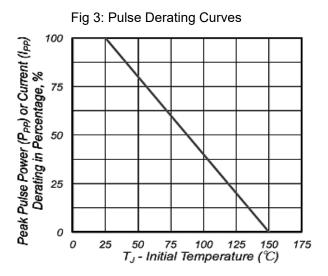
<sup>1.</sup> Non-repetitive current pulse, per Fig.2 and derated above  $T_A=25^{\circ}C$  per Fig.3.





# **TYPICAL CHARACTERISTICS CURVES**





#### Fig 2: Pulse Waveform

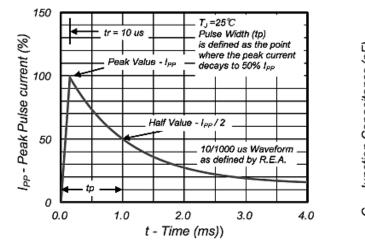
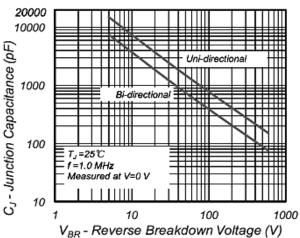


Fig 4: Typical Junction Capacitance

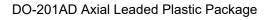


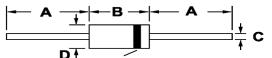
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# PACKAGE DETAIL

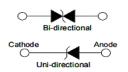




## Cathode Band (for uni-directional products only)

	Dimensions			
REF.	Millimeters		Inc	hes
	Min	Max	Min	Max
А	25.4		1.000	
В	6.73	9.53	0.265	0.375
С	1.00	1.30	0.041	0.052
D	4.78	5.33	0.188	0.210

# **Pin Configuration**



**Mechanical Data** CASE: DO-201AD Molded Plastic Mounting Position: Any

Polarity: by cathode band denotes uni-directional device, none cathode band denotes bi-directional device.

Terminal: Solder plated

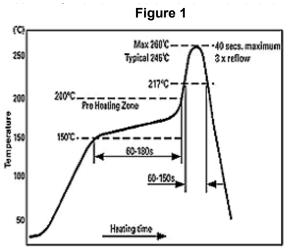


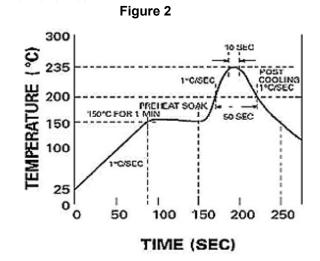


## **Recommended Reflow Solder Profiles**

The recommended reflow solder profiles for Pb and Pb-free devices are shown below.

Figure 1 shows the recommended solder profile for devices that have Pb-free terminal plating, and where a Pb-Figure 2 shows the recommended solder profile for devices with Pb-free terminal plating used with leaded



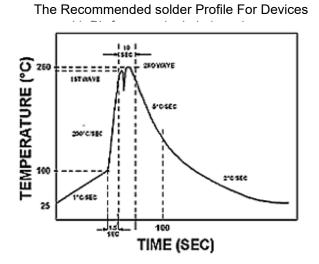


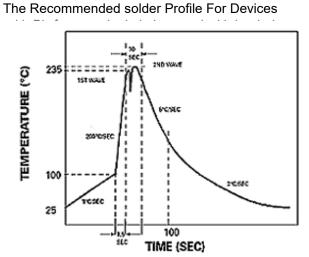
Reflow profiles in tabula	<sup>,</sup> form
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Profile Feature	Sn-Pb System	Pb-Free System	
Average Ramp-Up Rate	~3°C/second	~3°C/second	
Preheat			
Time maintained above:			
Peak Temperature	235°C	260°C max.	
Time within +0 -5°C of actual Peak	10 seconds	40 seconds	
Ramp-Down Rate	3°C/second max.	6°C/second max.	









### Wave Profiles in Tabular Form

Profile Feature	Sn-Pb System	Pb-Free System
Average Ramp-Up Rate	~200°C/second	~200°C/second
Heating rate during preheat	Typical 1-2, Max 4°C/sec	Typical 1-2, Max 4°C/Sec
Final preheat Temperature	Within 125°C of Solder Temp	Within 125°C of Solder Temp
Peak Temperature	235°C	260°C max.
Time within +0 -5°C of actual Peak	10 seconds	10 seconds
Ramp-Down Rate	5°C/second max.	5°C/second max

#### **Recommended Wave Solder Profiles**





# Recommended Product Storage Environment for Discrete Semiconductor Devices

This storage environment assumes that the Diodes and transistors are packed properly inside the original packing supplied by CDIL.

- · Temperature 5 °C to 30 °C
- · Humidity between 40 to 70 %RH
- $\cdot\,$  Air should be clean.
- · Avoid harmful gas or dust.
- $\cdot\,$  Avoid outdoor exposure or storage in areas subject to rain or water spraying .
- · Avoid storage in areas subject to corrosive gas or dust. Product shall not be stored in areas exposed to direct sunlight.
- · Avoid rapid change of temperature.
- · Avoid condensation.
- · Mechanical stress such as vibration and impact shall be avoided.
- · The product shall not be placed directly on the floor.
- $\cdot\,$  The product shall be stored on a plane area. They should not be turned upside down.

They should not be placed against the wall.

### Shelf Life of CDIL Products

The shelf life of products is the period from product manufacture to shipment to customers. The product can be unconditionally shipped within this period. The period is defined as 2 years.

If products are stored longer than the shelf life of 2 years the products shall be subjected to quality check as per CDIL quality procedure.

The products are further warranted for another one year after the date of shipment subject to the above conditions in CDIL original packing.

### Floor Life of CDIL Products and MSL Level

When the products are opened from the original packing, the floor life will start. For this, the following JEDEC table may be referred:

JEDEC MSL Level				
Level	Time	Condition		
1	Unlimited	≤30 °C / 85% RH		
2	1 Year	≤30 °C / 60% RH		
2a	4 Weeks	≤30 °C / 60% RH		
3	168 Hours	≤30 °C / 60% RH		
4	72 Hours	≤30 °C / 60% RH		
5	48 Hours	≤30 °C / 60% RH		
5a	24 Hours	≤30 °C / 60% RH		
6	Time on Label(TOL)	≤30 °C / 60% RH		





## **Customer Notes**

## **Component Disposal Instructions**

- 1. CDIL Semiconductor Devices are RoHS compliant, customers are requested to please dispose as per prevailing Environmental Legislation of their Country.
- 2. In Europe, please dispose as per EU Directive 2002/96/EC on Waste Electrical and Electronic Equipment (WEEE).

## Disclaimer

The product information and the selection guides facilitate selection of the CDIL's Semiconductor Device(s) best suited for application in your product(s) as per your requirement. It is recommended that you completely review our Data Sheet(s) so as to confirm that the Device(s) meet functionality parameters for your application. The information furnished in the Data Sheet and on the CDIL Web Site/CD are believed to be accurate and reliable. CDIL however, does not assume responsibility for inaccuracies or incomplete information. Furthermore, CDIL does not assume liability whatsoever, arising out of the application or use of any CDIL product; neither does it convey any license under its patent rights nor rights of others. These products are not designed for use in life saving/support appliances or systems. CDIL customers selling these products (either as individual Semiconductor Devices or incorporated in their end products), in any life saving/support appliances or systems or applications do so at their own risk and CDIL will not be responsible for any damages resulting from such sale(s).

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