





## DARLINGTON PLASTIC POWER TRANSISTORS



TO-220

NPN	PNP
TIP110	TIP115
TIP111	TIP116
<b>TIP112</b>	<b>TIP117</b>

TO-220 Plastic Package RoHS compliant

#### **FEATURE:**

1. This product is available in AEC-Q101 Qualified and PPAP Capable also.

Note: For AEC-Q101 qualified products, please use suffix -AQ in the part number while ordering.

#### **APPLICATION:**

Intended for use in Medium Power Linear and Switching Applications

## **ABSOLUTE MAXIMUM RATINGS** (Ta = 25 °C Unless otherwise specified)

PARAMETER	SYMBOL	TIP110 /115	TIP111/116	TIP112 /117	UNIT
Collector Emitter Voltage	$V_{CEO}$	60	80	100	V
Collector Base Voltage	$V_{CBO}$	V <sub>CBO</sub> 60 80 100			
Emitter Base Voltage	$V_{EBO}$	5			V
Collector Current Continuous	I <sub>C</sub>	2			Α
Collector Current Peak	I <sub>CM</sub>	4			Α
Base Current	I <sub>B</sub>	50			mA
Power Dissipation upto Tc=25°C	$P_{D}$	50		W	
Power Dissipation upto Ta=25°C	В	2		W	
Derate above 25°C	P <sub>D</sub>	16			mW/°C
Operating And Storage Junction	$T_{j},T_{stg}$	<sub>tg</sub> -65 to +150		°C	

# THERMAL RESISTANCE

Junction to Case	$R_{th\;(j-c)}$	2.5	°C/W
Junction to Ambient in free air	R <sub>th (j-a)</sub>	62.5	°C/W







# **ELECTRICAL CHARACTERISTICS** (T<sub>A</sub> = 25°C; unless otherwise specified)

PARAMETER SYMBOL TEST CONDITION		ON		VALUE		UNIT	
PARAMETER	STWIBUL	TEST CONDITION		MIN.	TYP.	MAX.	UNIT
Collector Cut Off Current	I <sub>CEO</sub>	V <sub>CE</sub> = Half Rated V <sub>CEO</sub>				2.0	mA
Collector Cut Off Current	I <sub>CBO</sub>	V <sub>CB</sub> = Half Rated V <sub>CBO</sub>		-		1.0	mA
Emitter Cut Off Current	I <sub>EBO</sub>	$V_{EB}$ =5V, $I_{C}$ =0		1	-	2.0	mA
Collector Emitter (sus) Voltage	V <sub>CEO(sus)</sub> <sup>1</sup>	I <sub>C</sub> =30mA, I <sub>B</sub> =0	TIP110 /115	60	-		V
			TIP111 /116	80			V
			TIP112 /117	100			V
Collector Emitter Saturation	V <sub>CE (sat)</sub> 1	I <sub>C</sub> =2A, I <sub>B</sub> =8mA		-		2.5	٧
Base Emitter On Voltage	V <sub>CE (sat)</sub> 1	I <sub>C</sub> =2A,V <sub>CE</sub> =4V		-		2.8	٧
DC Current Cain	h <sub>FE</sub> 1	$I_C=1A, V_{CE}=4V$		1000			·
DC Current Gain		$I_C=2A,V_{CE}=4V$		500			·

#### Note:

1. Pulse Test : Pulse width =300µs, Duty Cycle ≤2%



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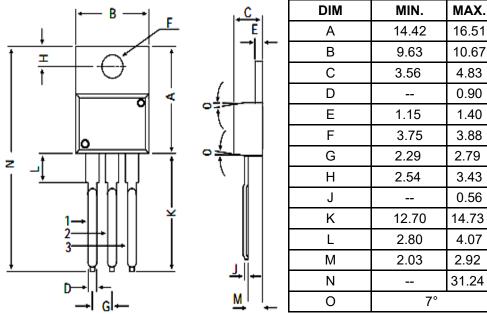






## **PACKAGE DETAILS**

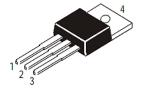
## TO-220 Plastic Package



All Dimensions are in mm

## **Pin Configurations:**

- 1. Base
- 2. Collector
- 3. Emitter
- 4.Collector



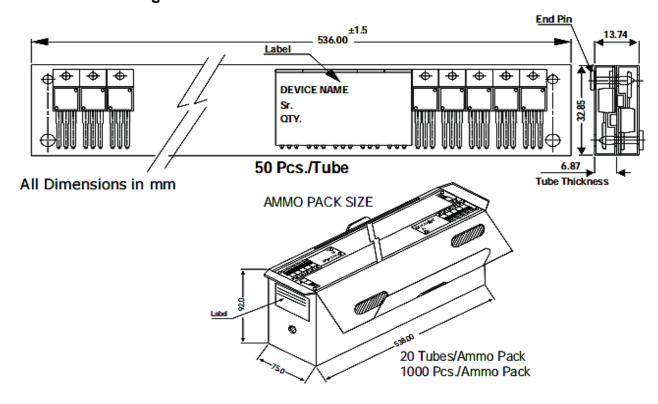






An IATF 16949, ISO9001 and ISO 14001/ISO 45001 Certified Company

# **TO-220 Tube Packing**



# **Packing Detail**

PACKAGE	STANDARDPACK		INNER CARTON BOX		OUTER CARTON BOX		
	Details Net Weight,Qty		Size	Qty	Size	Qty	G-Wt
TO-220	200 pcs/polybag 50 pcs/tube		3"x7.5"x7.5" 3.5"x3.7"x21.5"	1.0K 1.0K	17"×15"×13.5" 19"×19"×19"	16.0K 10.0K	36 kgs 29 kgs



60-150s

Heating time





250

#### **Recommended Reflow Solder Profiles**

The recommended reflow solder profiles for Pb and Pb-free devices are shown below.

Figure 1 shows the recommended solder profile for devices that have Pb-free terminal plating, and where a Pb-free solder is used.

Figure 2 shows the recommended solder profile for devices with Pb-free terminal plating used with leaded solder, or for devices with leaded terminal plating used with a leaded solder.

Figure 1 Figure 2 (°C) 300 Max 260°C --40 secs. maximum 10 SEC 250 Typical 245°C 3 x reflow 235 1°C/SEC 217°C TEMPERATURE 200 200°C 200 Pre Heating Zone PREHEAT SOAK Temperature 150 150°C 150 100 60-180s

25 0 0 50 200 100 150 TIME (SEC)

C/SEC

#### Reflow profiles in tabular form

Profile Feature	Sn-Pb System	Pb-Free System
Average Ramp-Up Rate	~3°C/second	~3°C/second
Preheat  – Temperature Range  – Time	150-170°C 60-180 seconds	150-200°C 60-180 seconds
Time maintained above: – Temperature – Time	200°C 30-50 seconds	217°C 60-150 seconds
Peak Temperature	235°C	260°C max.
Time within +0 -5°C of actua	10 seconds	40 seconds
Ramp-Down Rate	3°C/second max.	6°C/second max.

TIP110\_117 Rev02 23072022E

100



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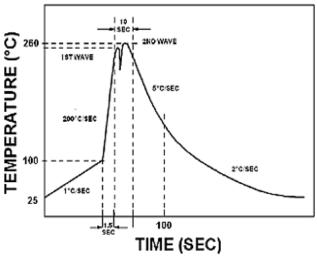


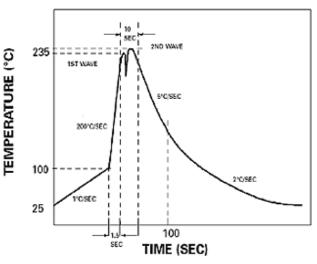
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#### **Recommended Wave Solder Profiles**

The Recommended solder Profile For Devices with Pb-free terminal plating where a Pb-free solder is used

The Recommended solder Profile For Devices with Pb-free terminal plating used with leaded solder, or for devices with leaded terminal plating used with leaded solder





#### **Wave Profiles in Tabular Form**

Profile Feature	Sn-Pb System	Pb-Free System	
Average Ramp-Up Rate	~200°C/second	~200°C/second	
Heating rate during preheat	Typical 1-2, Max 4°C/sec	Typical 1-2, Max 4°C/Sec	
Final preheat Temperature	Within 125°C of Solder Temp	Within 125°C of Solder Temp	
Peak Temperature	235°C	260°C max.	
Time within +0 -5°C of actua	10 seconds	10 seconds	
Ramp-Down Rate	5°C/second max.	5°C/second max	







# Recommended Product Storage Environment for Discrete Semiconductor Devices

This storage environment assumes that the Diodes and transistors are packed properly inside the original packing supplied by CDIL.

- · Temperature 5 °C to 30 °C
- · Humidity between 40 to 70 %RH
- · Air should be clean.
- · Avoid harmful gas or dust.
- · Avoid outdoor exposure or storage in areas subject to rain or water spraying .
- · Avoid storage in areas subject to corrosive gas or dust. Product shall not be stored in areas exposed to direct sunlight.
- · Avoid rapid change of temperature.
- · Avoid condensation.
- · Mechanical stress such as vibration and impact shall be avoided.
- · The product shall not be placed directly on the floor.
- The product shall be stored on a plane area. They should not be turned upside down. They should not be placed against the wall.

#### **Shelf Life of CDIL Products**

The shelf life of products is the period from product manufacture to shipment to customers. The product can be unconditionally shipped within this period. The period is defined as 2 years.

If products are stored longer than the shelf life of 2 years the products shall be subjected to quality check as per CDIL quality procedure.

The products are further warranted for another one year after the date of shipment subject to the above conditions in CDIL original packing.

#### Floor Life of CDIL Products and MSL Level

When the products are opened from the original packing, the floor life will start.

For this, the following JEDEC table may be referred:

JEDEC MSL Level				
Level	Time	Condition		
1	Unlimited	≤30 °C / 85% RH		
2	1 Year	≤30 °C / 60% RH		
2a	4 Weeks	≤30 °C / 60% RH		
3	168 Hours	≤30 °C / 60% RH		
4	72 Hours	≤30 °C / 60% RH		
5	48 Hours	≤30 °C / 60% RH		
5a	24 Hours	≤30 °C / 60% RH		
6	Time on Label(TOL)	≤30 °C / 60% RH		







#### **Customer Notes**

#### **Component Disposal Instructions**

- 1. CDIL Semiconductor Devices are RoHS compliant, customers are requested to please dispose as per prevailing Environmental Legislation of their Country.
- 2. In Europe, please dispose as per EU Directive 2002/96/EC on Waste Electrical and Electronic Equipment (WEEE).

#### **Disclaimer**

The product information and the selection guides facilitate selection of the CDIL's Semiconductor Device(s) best suited for application in your product(s) as per your requirement. It is recommended that you completely review our Data Sheet(s) so as to confirm that the Device(s) meet functionality parameters for your application. The information furnished in the Data Sheet and on the CDIL Web Site/CD are believed to be accurate and reliable. CDIL however, does not assume responsibility for inaccuracies or incomplete information. Furthermore, CDIL does not assume liability whatsoever, arising out of the application or use of any CDIL product; neither does it convey any license under its patent rights nor rights of others. These products are not designed for use in life saving/support appliances or systems. CDIL customers selling these products (either as individual Semiconductor Devices or incorporated in their end products), in any life saving/support appliances or systems or applications do so at their own risk and CDIL will not be responsible for any damages resulting from such sale(s).

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